

## Greif Poland Technical Specification

## for the following bottles:

**0-14-0620-6-00[[1]](#footnote-1)-000[[2]](#footnote-2)-X[[3]](#footnote-3)**

**Greif Poland Sp. z o. o.**

**Ul. Przemysłowa 3**

**44-203 Rybnik**

**tel. +48 32 42 95 040**

**fax. +48 32 42 95 041**



## Greif Poland Technical Specification

## for the following bottles:

## 0-14-0620-6-00[[4]](#footnote-4)-000[[5]](#footnote-5)-X[[6]](#footnote-6)

1. Requirements of quality.
2. Marks on a bottle.
3. Requirements of labelling.
4. Labelling of packages, description of code.
5. Producer’s recommendation.
6. Nr of batch.
7. Quality Certificate.

 **Ad. pkt. 1. Requirements of quality.**

1. Appearance:
* Clean, without damages and any contaminations.
* Neck processing, neck trimming, smooth upper and bottom joints.
* Blue colour, uniform, transparent, attachment no. 1a.
* Careful labels application.
1. Dimensions:
* Bottle height 325 (+/ - 3 mm), attachment no. 1b.
* Bottle diameter 272 (+/ - 2 mm), attachment no. 1b.
* Bottle capacity 11l (+/ - 0, 25 %).
* Outside neck diameter55, 30 (+/ - 0, 45), attachment no. 1b.
* Bottle weight 620g (+ / - 25 g.), attachment no. 1b.

#  **Ad. 2 Marks on a bottle.**

# Attachment no. 2.

 **Ad. 3 Requirements of labeling.**

* Attachment no. 3.

#  **Ad. 4 Labelling of packages, code explanations.**

# Attachment no. 4.

#

 **Ad. 5 Producer’s recommendation.**

* Attachment no. 5.

 **Ad. 6 Batch’s description.**

* Bottles produced at the same time, on two separate production lines have different batch numbers.
* Bottles produced on one line, from the same Polycarbonate batch in a continuous way have the same batch number.
	+ In case of stopping the production and restarting, a new batch number is assigned.

 **Ad. 6 Quality Certificate.**

* Attachment no. 6.

Attachment no.1a

**Assesment criteria of bottles’ transparency**

36-Not Approved

28 – Not Approved

24 – Not Approved

18 – Not Approved

16 – Not Approved

14 – Not Approved

12 – Approved

10 – Approved

8 – Approved

6 – Approved

Attachment no. 1b



Attachment no. 2

**Marks on a bottle**



Day of production

Month of production

 Shift number

Type of raw material

Mould number (e.g. 36/ 41/ 63/ 64/ 69/ 71)

Year of production

Attachment no. 3



Attachment no. 4



|  |
| --- |
|  *Product no.:* 0-14-0620-6-00-000- X *Internal order no.:* SFC 03808 *Palette no: Batch*  1 z 108 200001 *Palette type:* 27 |

X - Packaging type:

3 – 27 bottles in single packaging

9 – 18 bottles in single packaging

1. - 9 bottles in single packaging
2. - 4 bottles in single packaging
3. - 8 bottles in single packaging
4. - 27 bottles in single packaging
5. - 52 bottles in single packaging
6. - 60 bottles in single packaging
7. - 88 bottles in single packaging
8. - 72 bottles in single packaging
9. - 18 bottles in single packaging
10. - 9 bottles in single packaging
11. - 4 bottles in single packaging
12. - 8 bottles in single packaging
13. - 27 bottles in single packaging
14. - 52 bottles in single packaging
15. - 60 bottles in single packaging
16. - 88 bottles in single packaging
17. - 72 bottles in single packaging
18. - 18 bottles in single packaging

Product no. (description):

1. Type of material (Polycarbonate).

14- Bottle 11l. four ribs with handle.

0620- Bottle weight (decagram).

6- Neck type.

1. Insert (catalogue number).

000- Label (catalogue number).

X - bottles in single packaging.

SFC 03808 Greif order number.

1,2,3…- Packaging number

108- Number of packaging within order.

27- Quantity of bottles in single packaging.

20001- Next batch number.

Internal order number e.g. SFC 03808.

Palette number e.g. 1,2,3…of 108.

Palette type e.g. 27.

Batch number e.g. 20001.

 Attachment no. 5



**DEAR CUSTOMER**

 We herby inform that Polycarbonate bottles purchased in Greif Poland should be disinfected and rinsed precisely before each use.

 The washing and sterilizing detergents should have the proper certificates and should be used according to the procedures recommended by their producers.

1. Insert [↑](#footnote-ref-1)
2. Label [↑](#footnote-ref-2)
3. Type of packaging [↑](#footnote-ref-3)
4. Insert [↑](#footnote-ref-4)
5. Label [↑](#footnote-ref-5)
6. Type of packaging [↑](#footnote-ref-6)